

**Features and Benefits**

- Superior thermal performance
- 4.0 W/m-K thermal conductivity
- Easy to dispense
- Easy storage
- Ultra-conforming for fragile and low stress applications
- Ambient or accelerated cure schedules in elevated temperature



**Typical Applications**

- Automotive electronics
- PCBA to housing
- Discrete components to housing
- Fiber optic telecommunications equipment

**Appliances supplied**

- Dispensing Gun
- Static mixer

**Direction for Use**

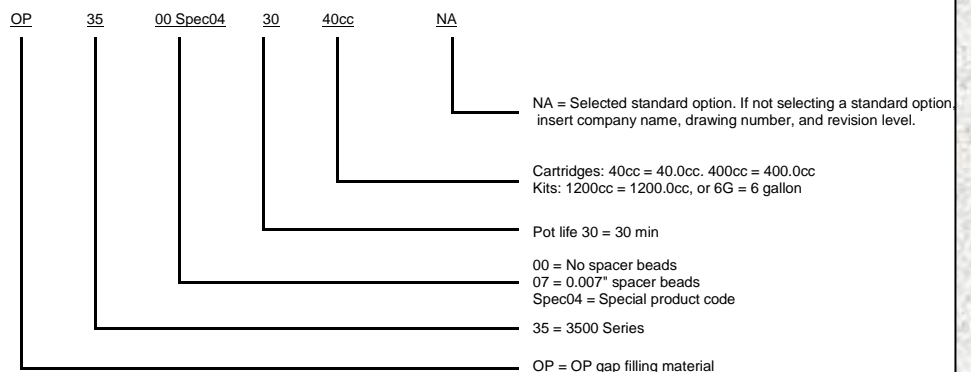
- Install the twin barrel onto the gun, attach static mixer in front end,
- Squeeze the handle to press puncher for materials to come out from the nozzle.

OP-3500 Spec04 offers excellent thermal performance and superior conformability. It is a two-component liquid gap filling material, cured at either room or elevated temperature to speed up the curing process. The pre-curing material possesses good thixotropic characteristics as well as low viscosity which is an ideal solution for dispensing. After cured, the mixture became a low modulus elastomer to relieve stresses during thermal cycling.

OP-3500 Spec04 will lightly adhere to surfaces, thus improving surface area contact. The proprietary formulation of OP-3500 Spec04 is RoHS compliant and halogen-free, providing extra reassurance in applications where hazardous substances are forbidden.

PROPERTIES	OP-3500 Spec04	Test Method
Construction & Composition	Soft silicone elastomer	---
Color	Part A: White / Part B: Blue	Visual
Viscosity ( Spindle#7 @ 12 RPM)	Part A:395000cP / Part B:415000cP	ASTM D2196
Density	3.15 g/cm <sup>3</sup>	---
Mix Ratio	1:1	---
Shelf Life @ 25°C	6 months	---
PROPERTIES AS CURED		
Color	Blue	Visual
Hardness	65 Shore 00	ASTM D2240
Continuous Use Temp	-60 to 200 °C	---
Thermal Conductivity	4.0 W/m-K	ASTM D5470 (modified)
Dielectric Strength	200 V/mil	ASTM D149
Dielectric Constant @ 1MHz	12.4	ASTM D150
Volume Resistivity	10 <sup>13</sup> ohm.cm	ASTM D257
Flame Rating	U.L.94 V-O	---
CURE SCHEDULE		
Pot Life @ 25°C	30 min	---
Cure @ 25°C	3 hours	---
Cure @ 100°C	10 min	---
Please contact us for other special requirements		

**Product Code and Descriptions**



**SEM (North America) Inc.**

Tel: +1 585-643-2000  
Fax: +1 585-427-7216  
Address: 1555 Jefferson Road,  
Rochester, NY 14623

**SEM Belgium bv**

+32 59 560 270  
Schatting 73,  
8210 Zedelgem, Belgium

**SEM Asia Ltd.**

+852 2686 8168  
+852 2686 8268  
Unit 1, 3/F Block A, New Trade Plaza,  
6 On Ping Street, Shatin, N.T., Hong Kong

**SEM (Dongguan) Ltd.**

+86-769-8334 1628  
+86-769-8334 2028  
No. 8A Qiaoxin Road, Qiaotou,  
Dongguan,Guangdong, China  
Postal code 523525

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